



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1702

Job Sheet 168288



Part No: 647.1702

Job Qty: 5 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 1/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		1/11/18	0.00	0.00	Start Up Stores/Pkg-1		JAN 27 2018
110	Packaging	5 pcs		1/11/18	0.00	0.00	Packaging1		JAN 27 2018
120	Small Fab	5 pcs		1/11/18	0.00	2.05	Small Fab		DAS 38
130	QC	5 pcs		1/11/18	0.00	0.00	QC5		38
170	SprayPaint	5 pcs		1/12/18	0.00	1.79	Spray Paint		FEB 04 2018
180	QC	5 pcs		1/12/18	0.00	0.00	QC14		38
190	Small Fab	5 pcs		1/12/18	0.00	2.05	Small Fab		9-89
200	QC	5 pcs		1/12/18	0.00	0.00	QC5		
210	Packaging	5 pcs		1/12/18	0.00	0.00	Packaging3		18/01/05
220	QC21-SA	5 Ea		1/12/18	0.00	0.00	QC21		FEB 5 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg

170 - ***TOUCH UP WITH PRIMER *** PRIMER BATCH: 138374

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

000157

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S036112



Skid Deflector Assembly

PART NO: 647.1702
Original Serial #: S036112
Revision:
Operation:
Change No:

Packaging

Mfg Date: 01/27/18
Job No: 168288

Dart Aerospace Ltd.
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	5 Ea (1 ea)	90-Start up Operation	
647.1714	Plate	5 Ea (1 ea)	90-Start up Operation	
647.1715	Plate	5 Ea (1 ea)	90-Start up Operation	
CR3213-4-4	Rivet, Cherry	110 Ea (22 ea)	90-Start up Operation	
647.1713	Spacer	5 Ea (1 ea)	190-Small Fab	
MS21042L3	Nut	5 Ea (1 ea)	190-Small Fab	
MS27039-1-14	Screw	5 Ea (1 ea)	190-Small Fab	
NAS1149F0332P	Washer	10 Ea (2 ea)	190-Small Fab	

F159507
~~F15332-2X~~ F159895
 FM138333-8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	5	12	0
	647.1714	5	15	0
	647.1715	5	23	0
	CR3213-4-4	110	676	0
190-Small Fab	647.1713	5	39	0
	MS21042L3	5	2,518	0
	MS27039-1-14	5	532	0
	NAS1149F0332P	10	4,805	0

3016501
 124326-4
 300000

Part Specifications

Specifications could not be found.

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Master Unit 000151

Tel (613) 632-5200

Containers on Master Unit 000151				
Serial No	Part No	Customer Part No	Status	Quantity
S036108	647.1712		Allocated	0
FB159507	647.1714		Allocated	0
F153322	647.1715		Allocated	0
S036109	647.1715		Allocated	0
S036110	CR3213-4-4		Allocated	0
S036111	CR3213-4-4		Allocated	0